




SAFETY DATA SHEET

1. Identification

Product identifier	Alky Feed
Other means of identification	
SDS number	302-GHS
Synonyms	Butane, Butylene, and iso-Butane Mixture, Poly Feed.
Recommended use	This product is intended for use as a refinery feedstock, fuel or for use in engineered processes. Use in other applications may result in higher exposures and require additional controls, such as local exhaust ventilation and personal protective equipment.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufacturer/Supplier	Valero Marketing & Supply Company and Affiliates One Valero Way San Antonio, TX 78269-6000 210-345-4593 CorpHSE@valero.com
General Assistance	210-345-4593
E-Mail	CorpHSE@valero.com
Contact Person	Industrial Hygienist
Emergency Telephone	24 Hour Emergency 866-565-5220 1-800-424-9300 (CHEMTREC USA)

2. Hazard(s) identification

Physical hazards	Flammable gases	Category 1
	Gases under pressure	Liquefied gas
Health hazards	Germ cell mutagenicity	Category 1B
	Carcinogenicity	Category 1A
OSHA defined hazards	Simple asphyxiant	
Label elements		

Signal word	Danger
Hazard statement	Extremely flammable gas. Contains gas under pressure; may explode if heated. May cause genetic defects. May cause cancer.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If exposed or concerned: Get medical advice/attention. Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition sources if safe to do so.
Storage	Store locked up. Protect from sunlight. Store in a well-ventilated place.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Isobutane	75-28-5	40 - 60
1-Butene	25167-67-3	30 - 45

Alky Feed

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Prepared by 3E Company

Butane	106-97-8	13 - 25
Isobutylene	115-11-7	2 - 4
Propane	74-98-6	0 - 3
1,3-butadiene	106-99-0	0 - 1

4. First-aid measures

Inhalation	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Call a physician or poison control center immediately.
Skin contact	Wash frost-bitten areas with plenty of water. Do not remove clothing. Get medical attention immediately.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Ingestion is not a typical route of exposure for gases or liquefied gases.
Most important symptoms/effects, acute and delayed	Narcosis. Behavioral changes. Decrease in motor functions.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.

5. Fire-fighting measures

Suitable extinguishing media	Dry chemical, CO ₂ , water spray, fog, or foam.
Unsuitable extinguishing media	Not available.
Specific hazards arising from the chemical	Extremely flammable gas. During fire, gases hazardous to health may be formed. Vapors are heavier than air and may travel along the ground to some distant source of ignition and flash back.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire-fighting equipment/instructions	Self-contained breathing apparatus, operated in positive pressure mode and full protective clothing must be worn in case of fire. Move container from fire area if it can be done without risk. Do not extinguish fires unless gas flow can be stopped safely; explosive re-ignition may occur. Promptly isolate the scene by removing all persons from the vicinity of the incident. No action shall be taken involving any personal risk or without suitable training. For fires involving this material, do not enter any enclosed or confined fire space without proper protective equipment, including self-contained breathing apparatus. Stop flow of material. Use water to keep fire exposed containers cool and to protect personnel effecting shutoff. If a leak or spill has not ignited, use water spray to disperse the vapors and to protect personnel attempting to stop leak. Prevent runoff from fire control or dilution from entering streams, sewers or drinking water supply.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Evacuate the area promptly. No action shall be taken involving any personal risk or without suitable training. Keep unnecessary personnel away. Ensure adequate ventilation. In case of inadequate ventilation, use respiratory protection. Wear appropriate personal protective equipment (See Section 8).
Methods and materials for containment and cleaning up	Ventilate well, stop flow of gas or liquid if possible. Immediately contact emergency personnel.
Environmental precautions	Should not be released into the environment. Prevent further leakage or spillage if safe to do so. Prevent from entering into soil, ditches, sanitary sewers, waterways and/or groundwater.

7. Handling and storage

Precautions for safe handling	Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Wear appropriate personal protective equipment (See Section 8). Eating, drinking, and smoking should be prohibited in areas where this material is handled, stored, and processed. Do not breathe gas. Do not get in eyes, on skin, on clothing. Use only with adequate ventilation.
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Conditions for safe storage, including any incompatibilities

Store in accordance with local, regional, national, and international regulations. Secure cylinders in an upright position at all times, close all valves when not in use. Store in a cool, dry, well-ventilated place. Keep container tightly closed and sealed until ready for use. Protect cylinders from damage.

8. Exposure controls/personal protection**Occupational exposure limits****US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Components	Type	Value
1,3-butadiene (CAS 106-99-0)	STEL	5 ppm
	TWA	1 ppm

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Propane (CAS 74-98-6)	PEL	1800 mg/m ³
		1000 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
1,3-butadiene (CAS 106-99-0)	TWA	2 ppm
1-Butene (CAS 25167-67-3)	TWA	250 ppm
Butane (CAS 106-97-8)	STEL	1000 ppm
Isobutane (CAS 75-28-5)	STEL	1000 ppm
Isobutylene (CAS 115-11-7)	TWA	250 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Butane (CAS 106-97-8)	TWA	1900 mg/m ³
		800 ppm
Isobutane (CAS 75-28-5)	TWA	1900 mg/m ³
		800 ppm
Propane (CAS 74-98-6)	TWA	1800 mg/m ³
		1000 ppm

Biological limit values**ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
1,3-butadiene (CAS 106-99-0)	2.5 mg/l	1,2-Dihydroxy-4-(N-acetylcysteinyl)-butane	Urine	*
	2.5 pmol/g	Mixture of N-1- and N-2-(hydroxybutenyl)valine hemoglobin (Hb) adducts	Hemoglobin in blood	*

* - For sampling details, please see the source document.

Appropriate engineering controls

Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. The engineering controls also need to keep gas, vapor, or dust concentrations below any lower explosive limits.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear approved safety glasses or goggles.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear protective clothing appropriate for the risk of exposure.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Do not eat, drink or smoke when using the product. Wash thoroughly after handling. Provide eyewash station and safety shower. Handle in accordance with good industrial hygiene and safety practices.

9. Physical and chemical properties

Appearance	Colorless liquefied gas.
Physical state	Gas.
Form	Not available.
Color	Colorless
Odor	Gasoline-like.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	-274 °F (-170 °C) Weighted average
Initial boiling point and boiling range	Not available.
Flash point	-117.7 °F (-83.2 °C) Closed Cup Lowest value (iso-Butane)
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	1 %
Flammability limit - upper (%)	9.5 %
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	2 Air = 1
Relative density	0.57 g/cm ³
Solubility(ies)	
Solubility (water)	Insoluble in the cold water.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	724.73 °F (384.85 °C) Lowest value (Butylene)
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Molecular formula	Mixture, not applicable
VOC (Weight %)	100 %

10. Stability and reactivity

Reactivity	Not available.
Chemical stability	Stable under normal temperature conditions and recommended use.
Possibility of hazardous reactions	Polymerization will not occur.
Conditions to avoid	In a fire or if heated, a pressure increase will occur and the container may burst or explode.
Incompatible materials	Oxidizing agents. Reducing agents. Acids. Alkalis.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information**Information on likely routes of exposure**

Ingestion	Not likely, due to the form of the product.
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Inhalation Breathing of high concentrations may cause dizziness, light-headedness, headache, nausea and loss of coordination. Continued inhalation may result in unconsciousness. Suffocation (asphyxiant) hazard - if allowed to accumulate to concentrations that reduce oxygen below safe breathing levels.

Skin contact Contact with liquefied gas can cause damage (frostbite) due to rapid evaporative cooling.

Eye contact Contact with liquefied gas may cause frostbite.

Symptoms related to the physical, chemical and toxicological characteristics Narcosis. Behavioral changes. Decrease in motor functions.

Information on toxicological effects

Acute toxicity Suffocation (asphyxiant) hazard - if allowed to accumulate to concentrations that reduce oxygen below safe breathing levels. Exposure to rapidly expanding gas or vaporizing liquid may cause frostbite ("cold burn").

Components	Species	Test Results
1,3-butadiene (CAS 106-99-0)		
Acute		
<i>Inhalation</i>		
LC50	Rat	285 mg/l, 4 Hours
<i>Oral</i>		
LD50	Rat	5.48 g/kg
Butane (CAS 106-97-8)		
Acute		
<i>Inhalation</i>		
LC50	Mouse	680 mg/l, 2 Hours
	Rat	658 mg/l, 4 Hours
Isobutylene (CAS 115-11-7)		
Acute		
<i>Inhalation</i>		
LC50	Rat	620 mg/l, 4 Hours
Propane (CAS 74-98-6)		
Acute		
<i>Inhalation</i>		
LC50	Rat	> 1442 mg/l, 15 Minutes
Skin corrosion/irritation	Contact with liquefied gas might cause frostbites, in some cases with tissue damage.	
Serious eye damage/eye irritation	Direct contact with liquefied gas may cause eye damage from frostbite.	
Respiratory or skin sensitization		
Respiratory sensitization	Based on available data, the classification criteria are not met.	
Skin sensitization	Not a skin sensitizer.	
Germ cell mutagenicity	May cause genetic defects.	
Carcinogenicity	May cause cancer.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
1,3-butadiene (CAS 106-99-0)	1 Carcinogenic to humans.	
NTP Report on Carcinogens		
1,3-butadiene (CAS 106-99-0)	Known To Be Human Carcinogen.	
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)		
1,3-butadiene (CAS 106-99-0)	Cancer	
Reproductive toxicity	Based on available data, the classification criteria are not met.	
Specific target organ toxicity - single exposure	Based on available data, the classification criteria are not met.	
Specific target organ toxicity - repeated exposure	Based on available data, the classification criteria are not met.	
Aspiration hazard	Based on available data, the classification criteria are not met.	

Chronic effects May cause central nervous system effects.

12. Ecological information

Ecotoxicity Not expected to be harmful to aquatic organisms.

Persistence and degradability Not available.

Bioaccumulative potential Not available.

Partition coefficient n-octanol / water (log Kow)

1,3-butadiene (CAS 106-99-0)	1.99
Butane (CAS 106-97-8)	2.89
Isobutane (CAS 75-28-5)	2.76
Isobutylene (CAS 115-11-7)	2.34
Propane (CAS 74-98-6)	2.36

Mobility in soil Not available.

Other adverse effects Not available.

13. Disposal considerations

Disposal instructions Dispose in accordance with all applicable regulations. Empty containers may contain product residues. Do not puncture or incinerate even when empty. This material and/or its container must be disposed of as hazardous waste. Return the empty cylinder to the supplier.

Hazardous waste code D001: Waste Flammable material with a flash point <140 °F

Waste from residues / unused products Dispose of in accordance with local regulations.

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

UN number	UN1075
UN proper shipping name	Petroleum gases, liquefied
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	Not applicable.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	T50
Packaging exceptions	306
Packaging non bulk	304
Packaging bulk	314, 315

IATA

UN number	UN1075
UN proper shipping name	Petroleum gases, liquefied
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable.
Environmental hazards	No
ERG Code	10L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	UN1075
UN proper shipping name	PETROLEUM GASES, LIQUEFIED
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable.
Environmental hazards	
Marine pollutant	No
EmS	F-D*, S-U

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable. This product is a compressed or liquefied gas and when transported in bulk is covered under IGC code.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

1,3-butadiene (CAS 106-99-0)	Cancer Eye irritation Respiratory tract irritation Central nervous system Flammability
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CERCLA Hazardous Substance List (40 CFR 302.4)

1,3-butadiene (CAS 106-99-0)	LISTED
Butane (CAS 106-97-8)	LISTED
Isobutane (CAS 75-28-5)	LISTED
Isobutylene (CAS 115-11-7)	LISTED
Propane (CAS 74-98-6)	LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - Yes
Pressure Hazard - Yes
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
1,3-butadiene	106-99-0	0 - 1

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

1,3-butadiene (CAS 106-99-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

1,3-butadiene (CAS 106-99-0)
Butane (CAS 106-97-8)
Isobutane (CAS 75-28-5)
Isobutylene (CAS 115-11-7)
Propane (CAS 74-98-6)

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

WARNING: Byproducts of the combustion of propane contain chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

California requires all "persons in the course of doing business" whose products are sold in California to comply with Proposition 65 (Cal. Health and Safety Code Sections 25249.6 et seq.). Accordingly, resellers of this product in California shall comply with Proposition 65, including the provision of any necessary warnings for exposure to chemicals listed by the State of California: http://oehha.ca.gov/prop65/prop65_list/files/P65single111811.pdf

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

US. Massachusetts RTK - Substance List

1,3-butadiene (CAS 106-99-0)
 Butane (CAS 106-97-8)
 Isobutane (CAS 75-28-5)
 Isobutylene (CAS 115-11-7)
 Propane (CAS 74-98-6)

US. New Jersey Worker and Community Right-to-Know Act

1,3-butadiene (CAS 106-99-0)
 Butane (CAS 106-97-8)
 Isobutane (CAS 75-28-5)
 Isobutylene (CAS 115-11-7)
 Propane (CAS 74-98-6)

US. Pennsylvania Worker and Community Right-to-Know Law

1,3-butadiene (CAS 106-99-0)
 Butane (CAS 106-97-8)
 Isobutane (CAS 75-28-5)
 Isobutylene (CAS 115-11-7)
 Propane (CAS 74-98-6)

US. Rhode Island RTK

1,3-butadiene (CAS 106-99-0)
 Butane (CAS 106-97-8)
 Isobutane (CAS 75-28-5)
 Isobutylene (CAS 115-11-7)
 Propane (CAS 74-98-6)

US. California Proposition 65**US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance**

1,3-butadiene (CAS 106-99-0)

International Inventories

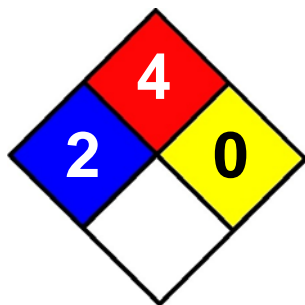
Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 27-June-2013
Revision date 23-May-2014
Version # 02
Further information HMIS® is a registered trade and service mark of the NPCA.
NFPA Ratings



References

ACGIH
EPA: AQUIRE database
NLM: Hazardous Substances Data Base
US. IARC Monographs on Occupational Exposures to Chemical Agents
HSDB® - Hazardous Substances Data Bank
IARC Monographs. Overall Evaluation of Carcinogenicity
National Toxicology Program (NTP) Report on Carcinogens
ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices

Disclaimer

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